CITIZEN

Auto-Cutter
CL-S6621 /CL-S6631

User's Manual

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Notice

1. Before use, be sure to read this manual and understand. And keep it handy for reference when needed.
2. Do not handle, disassemble or repair any parts other than those specified in this manual.
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SAFETY SIGNS
that must be strictly observed!

To prevent personal injury or property damage, the following must be strictly observed.

- The degree of possible injury and damage due to incorrect use or improperly following instructions specified is described below.

⚠ WARNING	Indicates a situation which, if not observed and handled properly, could result in death or serious injury.
⚠ CAUTION	Indicates a situation which, if not observed and handled properly, could result in personal injury or property damage.

⚠ This is a mark to call attention to the reader.

⚠ WARNING

Do not perform the following. If ignored, these may cause damage to the auto-cutter, breakdown, overheating, smoke, fire or electric shock.
If the auto-cutter is damaged or breaks down, turn off the power to the printer and remove the power cord from the outlet and then consult your supplier.

- **Do not open the auto-cutter during operation.**
  The cutting blade can be very dangerous. Also, this can cause damage.
- **Prevent foreign matter from entering small openings of the auto-cutter**
  Inserting your finger or other foreign matter in the small openings of the auto-cutter can be extremely dangerous and can damage the cutter.
- **The user should never install or remove the auto cutter.**

⚠ CAUTION

- **Avoid the following conditions to ensure proper operation of the auto-cutter.**
  - The cutting blade can be very dangerous. Also, this can cause damage.
  - Room temperature is less than 5°C or more than 40°C.
  - Humidity is less than 30% or more than 80%.
  - Dusty
  - Direct sunlight
  - Chemicals
  - Vibrations or impacts
- **When cutting media (paper)**
  - Do not operate auto-cutter without loading paper. This can cause damage to the cutter.
  - Use the standard media (paper). Otherwise, problems such as paper jams may occur.
  - Remove any dust or particles from the paper guide and path periodically.
    - When auto-cutter is cleaned, turn off the power to the printer and remove the power cord from the outlet beforehand.
    - Clean the main body of the auto-cutter with a soft cloth that is soaked in a thinned neutral detergent. Do not use volatile solvent such as benzene and thinner, which can cause discoloration.
    - When the cutter blade becomes dirty, contact your supplier or a service representative.

1. Function

The auto-cutter units are designed to cut various media such as labels, tickets and tags precisely and accurately as the setting cut length.

2. Main specifications of auto-cutter

- Cutting method: Guillotine cutter
- Maximum cut paper thickness: 0.25 mm (0.01")
- Minimum cut paper length: 25.4 mm (1")
- Cut paper width: Maximum: 177.8 mm (7")
  Minimum: 50 mm (1.97")
- Durability:
  Number of cuts: Minimum 500,000 times
  (for a paper thickness of 60 to 150 µm)
  Minimum 200,000 times
  (for a paper thickness of 150 to 250 µm)

Note
- Media with adhesive substance may be excluded from the number of cuts.
- The number of cuts can vary according to the quality of the paper.

- Media and paper types:
  Roll or label (continuous, die-cut, fanfold, tag and ticket).
  However, the following paper cannot be used:
  - Paper with thickness of 0.06 mm (0.0024") or less
  - Roll paper with paper core diameter of 50 mm (2") or less

Note Using paper other than the specified types may cause problems such as paper jams, so the paper specification must be checked before use.

- Cut accuracy:
  - Cut length tolerance: ±1.5 mm or less
  - Left and right cut tolerance: ±1.5 mm

Note Cutting position can be adjusted using printer commands (see page 11).

⚠ CAUTION

- When using adhesive media, dot not cut labels itself. Adjust the printer to cut the liner only. If label glue sticks to the cutter blades, irregular cutting will occur.

3. Checking items inside the accessory box

Note Auto-cutter is not available for the printer with the peeler.

You should check that all of the following items are inside the accessory box.
If any are missing, please contact your supplier.

Cutter Stand Unit ..... 1 piece
Cutter Unit ..... 1 piece
Screws ..... 2 pieces
User's Manual..... 1 piece
Manual for service personnel ..... 1 piece

Cutter Unit

Cutter Stand Unit

Screws (2)

User's Manual

Manual for service personnel

4. Auto-cutter settings

"Cut On" menu will be selected automatically when the auto-cutter is installed; thus, the printer can be used without adjustment. However, some printers may not have the "AutoConfigure" function. In this case, select the "After Print" menu of the menu setup mode, and the "Cut On" menu on the "Function Select" menu. If the printer has the "AutoConfigure" function, the "AutoConfigure" menu will be printed out in front of "Function Select" menu when you print the "Current Setup".

Note See the printer's User's Manual for details on "Print Menu Settings".

Loading Media

(1) Press the printhead lever, and then open the head unit and sensor arm.

(2) With scissors, cut the end of the media loaded in the media holder.

(3) Feed the end of the media through the cutter assembly until the end extends 10 mm past the cutter cover.

(4) Close the head unit and sensor arm.

(5) The cutter will operate one time when the FEED key is pressed.

⚠ CAUTION

- When a paper jam has occurred, or when the auto cutter has malfunctioned, your supplier or your service representative. Never attempt to repair the auto cutter yourself, it could result in a risk of injury.

5. Cut position

Cut position for media with perforated lines

- For models with cutters
  When cutting media with perforated lines with the auto cutter, adjust the media stop position so that the media is cut at a position after a perforated line.
  When making the adjustment, set the vertical printing position to a value larger than the media stop position. Otherwise, the media may come off the platen during back feeding.
  Adjust each setting using the printer driver or LabelPrinterUtility.

6. Cut settings

The auto-cutter-related commands are described below. See the Command Reference manual for more details.
The following commands set the cut position and number of operations.

Cut-position setup command STX fnnn

This command specifies the distance between the sensor and the media cut position.

Media-cut command STX o

This command executes one media-cut operation.

Software-switch setup command STX Vn

- This command temporarily selects the on/off state of the auto cutter or the peeler, which are normally set in memory.

Examples:

n = 1: The auto cutter is set in the on state
n = 0: The auto cutter is set in the off state

Note See the Command Reference manual for a detailed description of the parameter n of the command.

Sheet-cutting interval command cnn (two-digit entry method) :nnnn (four-digit entry method)

This command instructs the printer to cut the media after a specified number of sheets have been printed.

Example: To set the sheet-cutting interval to 10 sheets

Two-digit data method

```
STX  L
c10
|(Other label format commands)
E
```

Four-digit data method

```
STX  L
:0010
|(Other label format commands)
E
```

7. Auto cut-length detection

If media with a cut length shorter than the minimum cut length of 25.4 mm (1.0 in) is used, the cut media may remain in the cutter unit and cause paper jams. To prevent this, when the printer detects a cut length shorter than the minimum, it feeds the media without operating the cutter. Therefore, use a cut length of 25.4 mm (1.0 in) or longer when setting the media cut length.

Note Media is fed and not cut when its media cut length is 12.7 mm (0.5 in) or less. However, if the total length of several labels (for example, two or more) on one label sheet is more than 12.7 mm (0.5 in), the media can be cut in intervals of multiple labels (for example, every two or more labels).

Example:

Lc = 10 mm (0.39")

8. User maintenance

Cleaning

If the platen of the printer becomes dirty, the cutter may perform defective cutting even if the auto cutter does not malfunction. Therefore, clean the platen regularly. (See the printer user's manual)

Remove the platen

(1) Push the head open lever downwards to open the head unit and sensor arm.

(2) Grasp the mounting device of the platen and lift it up as shown in the figure.

(3) Remove the gear side of the platen, and remove the platen while pulling the mounting device of the platen toward you.

(4) Remove dirt from the platen with a soft cloth or cotton swab containing a small quantity of ethyl alcohol. (See the printer user's manual)

Cutter lock release mode

The blade of the cutter may sometimes be left exposed due to reasons such as a paper jam.
If the issue is not resolved even after turning off and restarting the power, follow the steps below to enable the cutter lock release mode.

(1) Remove the jammed media.

(2) Push the head open lever to open the head unit.

(3) With the printer online and in a state in which it is not receiving any data, press and hold the FEED key for at least 3 seconds while pressing the MODE/REPEAT key. The cutter will operate one time.

Note If the media cannot be removed, use a precision screwdriver (#1) to turn the adjustment screw in the hole at the bottom of the cutter unit in the counterclockwise direction to lower the movable blade.

9. Troubleshooting

If an error is detected, an alarm will sound and an LED on the control panel will display the nature of the error.

List of error displays

Error	Print LED	Condition LED	Error LED
Media Out (media location cannot be detected)	OFF	ON OFF	ON OFF
Auto Cutter Abnormality* (such as blade jamming)	OFF	OFF	ON
Abnormal auto-cutter temperature	ON OFF	OFF ON	OFF

* If the issue is not resolved even after turning off and restarting the power, see "Cutter lock release mode" under "8. User maintenance".

⚠ CAUTION

Contact your supplier or service representative, if the following conditions are observed.

- The cutter does not cut the media well.
  The blade of the cutter may be worn out or covered by a label glue.
- The Auto Cutter Abnormality or Abnormal auto-cutter temperature error cannot be resolved.

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