

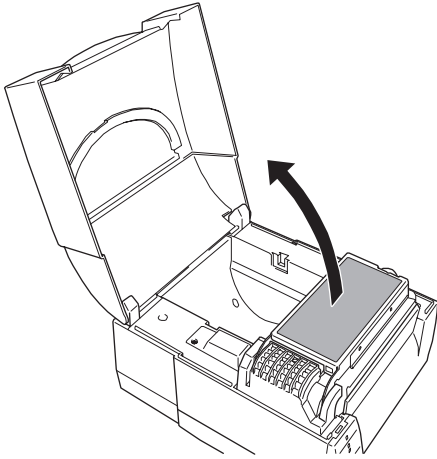
CL-S5xx/6xx SERIES AUTO-CUTTER INSTALLATION  
GUIDE FOR SERVICE REPRESENTATIVES

**Caution**

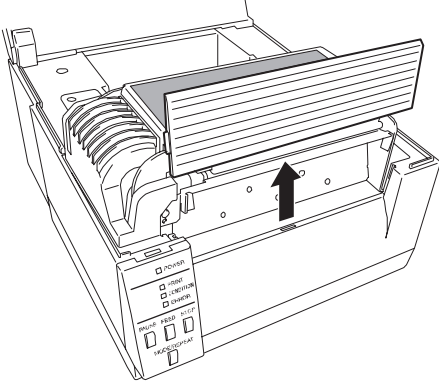
This document is intended for use by service representatives. Installation of the auto-cutter will be performed by a service representative, so please contact your supplier for assistance.

**Installing the cutter stand unit**

- (1) Check to make sure that the printer's power switch is turned off, then disconnect the power cord.
- (2) Open the top cover.

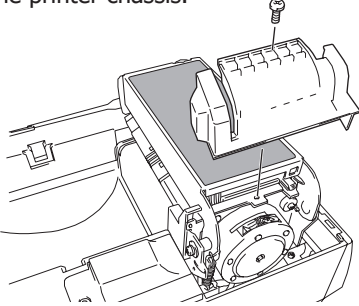


- (3) Lift and remove the front cover from the printer. (Keep the removed cover in a safe place, because it is used when the auto cutter has been removed.)



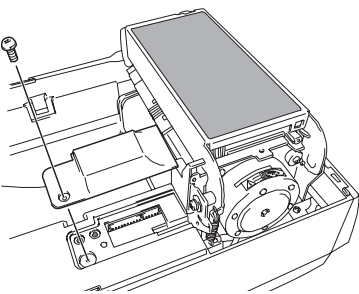
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- (4) Remove the screw (1) fastening the motor cover, and then lift and remove the motor cover. Take care that the screw does not fall inside the printer chassis.

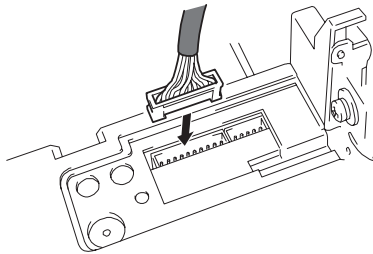


Be very careful as the motor may be hot.

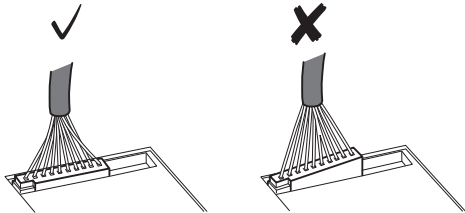
- (5) Remove the screw (1) fastening the optional unit connector cover, and then remove the optional unit connector cover.



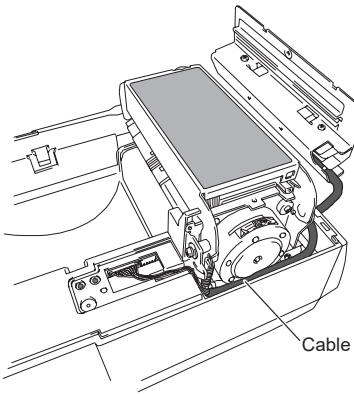
- (6) Plug the connector of the cutter-stand-unit cable into the optional connector on the printer.



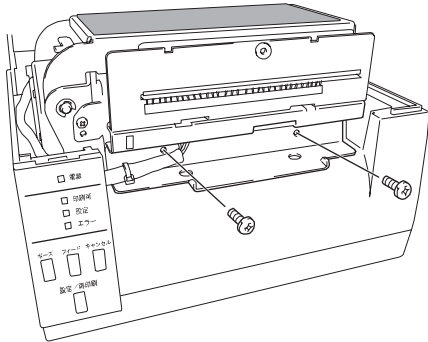
**Note** Make sure that the connector is inserted all the way in.



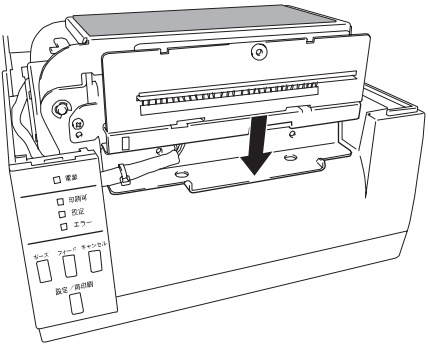
- (7) Feed the cable, in 6, so that it lies along the printer's case. When replacing the connector cover and the motor cover, take care that the covers do not pinch the cable.



- (8) Set the cutter-stand-unit to the front of the printer with the screw (2) provided.



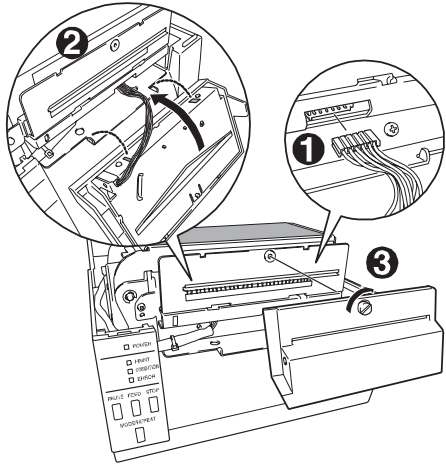
**Note** To prevent the cutter stand unit from being attached in a tilted position, fix it by pressing it against the underside.



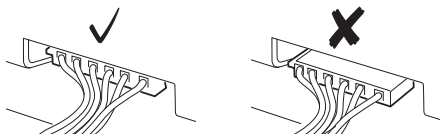
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**Installing the cutter unit**

- (9) Plug the connector of the cutter-unit cable into the connector on the cutter stand unit.
- (10) Align the indentations (2) at the bottom of the cutter unit with the protrusions (2) on the cutter stand unit, and then fasten the slotted head screw on the cutter unit with a flat-blade screwdriver. Take care that the cutter unit does not pinch the cable.
- (11) After the cutter unit is installed, reinstall the motor cover and the optional unit connector cover on the printer.



**Note** Make sure that the connector is inserted all the way in.



- (12) Close the top cover.
- (13) Connect the power cord and turn on the power switch of the printer.

**Note** Removing the cutter unit  
To remove the cutter unit from the printer, follow the installation steps in reverse order. Hold the end of the cutter unit by your hand in order that the cutter unit does not fall from the printer when removing the fastening screw.

